



# PRODUCTS & SERVICES

BOILERS, STEAM,  
& CONDENSATE EQUIPMENT



IMPROVE  
SAFETY

ENERGY  
EFFICIENCY



DRY BULK PROCESS  
EQUIPMENT

RELIABILITY



SANITARY & HIGH PURITY  
EQUIPMENT

INCREASE  
UPTIME

PROCESS  
EFFICIENCY

AUTOMATION



INSTRUMENTATION  
& CONTROLS



VALVES & ACTUATORS

1<sup>st</sup> to Quote.  
1<sup>st</sup> to Deliver.  
**1<sup>st</sup> in Customer Service.**

Call or Email to Request Your Quote  
763-777-9525 • Sales@ApexSolutionsMN.com

CONTACT APEX FOR A QUOTE



763-777-9525



Sales@ApexSolutionsMN.com



www.ApexSolutionsMN.com



113 Chelsea Rd  
Monticello, MN 55362



apex-industrial-solutions-inc-



@apexindustrialsolutions

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WATCH OUR COMPANY OVERVIEW VIDEO



Use your phone's camera  
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open the video.

Or go to  
[youtube.com/  
@apexindustrialsolutions](https://youtube.com/apexindustrialsolutions)

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VALVES &  
ACTUATORS

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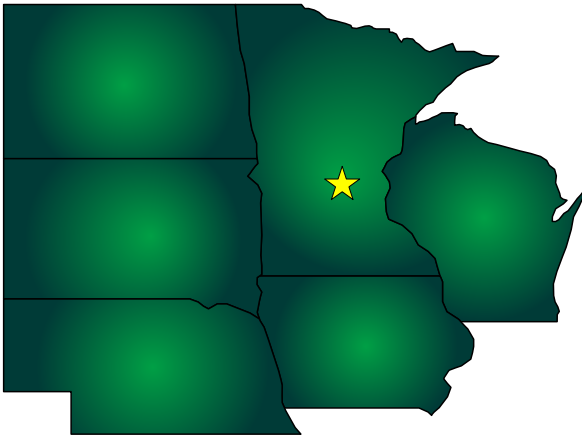


SERVICES

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*Come & Visit Us!*  
**Apex Industrial Solutions, Inc.**  
113 Chelsea Rd  
Monticello, MN 55362



Our local sales territory includes ND, SD, NE, MN, IA, WI.  
**Ask us about National distribution! 763-777-9525**



BRANDS WE REPRESENT

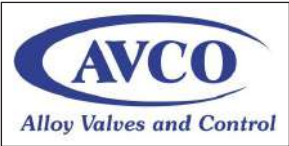


Volumetric Feeders  
Loss-in-Weight Feeders

Blenders  
Bulk Bag Unloaders



Airflow Measurements



Valves  
Actuators  
Flow Measurement



Dry Material Handling  
Magnetic Separation  
Metal Detection



Ball Valves  
Gate/Globe/Check Valves  
Actuators



Sanitary Shut-Off Valves  
Mixproof Valves

Control Tops  
Sampling Valves  
Check Valves



Immersion Heat Exchangers  
Bolt-On Heat Exchangers



Dry Material Specialty Valves  
Actuators



Valves  
Actuators  
Automation Controls



Blower Packages  
Sound Enclosures



Magnetostrictive Mag Gauges  
Insertion Mag Gauges

Sight Glasses  
Laser Levels



Steam Coils  
LJ Star Coils

Stratomizer  
Air Handling Units



Rotary Valves  
Screw Pumps  
Double Flap Gate Valves



Thermal Turbines  
Hydro Turbines



Flow Measurements  
Energy Measurements  
BTU Flow Meters



Slide & Knife Gates  
Load Out Spouts

Feeders & Diverters  
Air Slide Conveyors



Sanitary Positive Displacement Pumps  
Sanitary Mixers

Sanitary Centrifugal Pumps  
Sanitary Drum Unloaders



Explosion Vents & Doors  
Indoor Flameless Vents  
Explosion Isolation Valves



Fire Tube Boilers  
Water Heaters  
Deaerators & Boiler Feed Systems



Swagelok Fittings  
Filters

Compression Valves  
VCR Fittings



Flow Measurement  
Level Measurement

Pressure Measurement  
Temperature Levels



Shell & Tube Heat Exchangers  
Pumps

Steam to Hot Water Heaters  
Air & Dirt Removal



Hospital Air Pressure Monitors  
Laboratory Air Pressure Monitors



Dry Bulk Level Measurement  
Liquid Measurement



Pneumatic Convey Systems  
Vacuum Cleaners

Flexible Screw Conveyors  
Lift Assist Vacuum Lifters



Valve & Actuator Package



HVAC Control Valves  
Positioners

Electric & Pneumatic Actuators  
Accessories



Pneumatic Actuators  
Electric Actuators  
(Class I DIV I Electric Fail Safe)



Steam Traps  
Control Valves  
Condensate Pumps

Hot Water Heaters  
Pressure Reducing Valves



Plate & Frame Heat Exchangers  
Large Gap Plates  
On-Site Services

On-Site Repairs  
Replacement Plates for Alfa, Tranter, APN

MORE BRANDS WE CARRY



Valves



Sanitary Hoses



Louvers  
Dampers  
Doors  
Actuators



Solenoid Valves



Gas Controls



Pressure Instruments  
Thermometers  
Level Indicators



Valves  
Regulators  
Monitors & Meters



Actuators  
Valves



Hose Collectors



Valves  
Actuators



Gas Detectors



Valves  
Pumps  
Controllers



Boilers  
Steam Generators



Butterfly Valves



Check Valves  
Control Valves



Valves  
Actuators  
Knife Gate Valves  
Strainers



Heat Exchangers



Condensate Units  
Boiler Feeds  
Pumps



Filter Housings  
Filters  
Strainers



Ball Valves  
Butterfly Valves  
Actuators



Condensate Drains  
Level Controls  
Valves



Ball Valves  
Gate Valves  
Globe Valves  
Check Valves



Valves  
Actuators



Tube Bends  
Central Vacuum



Sensors  
Monitors



Valves



Valves  
Actuators



Butterfly Valves  
Actuators  
Gear Ops



Valves  
Pressure Relief Valves  
Rupture Discs  
Gauges



Valves  
Actuators  
Limit Switches



Modular Boilers



Level Monitors



Couplings  
Tubing  
Piping  
Hoses



Actuators



Temperature Levels  
Pressure Measurement  
Configurators



Load Cells  
Weight Scales



Fittings  
Tubings  
Valves



Ball Valves



Fluidizers



Valves  
Actuators  
Controls



Valves  
Strainers  
Pumps



Hoses

Actuators



Valves



Valves  
Tubing  
Fittings



Valves  
Regulators  
Controllers



Bucket Elevators  
Bulk Weighers  
Conveyor Belts  
Screeners



Sanitary Tubing  
Sanitary Valves  
Sanitary Fittings



Pressure Gauges  
Thermometers  
Thermowells

Pressure Measurement  
Thermometers  
Level Indicators  
Flow Measurement



# BOILERS, STEAM, & CONDENSATE

Boilers, heat exchangers, and steam systems are at the heart of what you do. They are a critical utility which needs to be professionally designed to optimize your energy consumption. Apex will help you maximize your efficiency with the industry's best products.

### APPLICATIONS

- Boiler Rooms
- Hospitals
- Breweries
- Distilleries
- Laundry Facilities
- Chemical Processing
- Textile Manufacturing
- Food Processing
- Beverage Processing
- Universities & Schools

### SERVICES

- Selection and equipment sizing
- Maximize energy efficiency
- Heat exchanger cleaning and servicing
- Steam trap audits



**ASK US ABOUT ENERGY SAVINGS!**  
NEW NLine Energy Turbines converts your wasted energy into clean, renewable power.

**CALL FOR MORE INFORMATION NOW**  
**763-777-9525**



FIRETUBE BOILERS



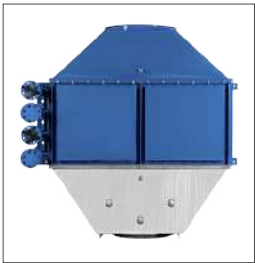
WATER TUBE BOILERS



MODULAR STEAM BOILER



DEAERATORS & SURGE TANKS



ECONOMIZERS



STEAM & WATER COILS



PLATE & FRAME HEAT EXCHANGERS



SHELL & TUBE HEAT EXCHANGERS



INSTANTANEOUS & SEMI-INSTANTANEOUS HOT WATER HEATERS



STEAM TRAPS



PRESSURE REDUCING VALVES



NLINE MICRO STEAM TURBINES



PRESSURE MOTIVE CONDENSATE PUMPS



DUPLEX & TRIPLEX SKIDS



ELECTRIC CONDENSATE PUMPS



SAFETY RELIEF VALVES



BOILER STOP VALVES



VERSAFLEX CONTROL VALVE PACKAGE



STEAM & HOT WATER CONTROL VALVES



BOILER CHIMNEY STACKS



BOILER LEVEL CONTROLS



INSTRUMENTATION



BURNERS & BURNER CONTROLS



STEAM TRAP SURVEYS



HEAT EXCHANGER CLEANING, REPLACEMENT, & SERVICING



# INSTRUMENTATION

You can't manage what you don't measure! Instruments are your plant's way of capturing data. Apex carries high quality instrumentation from today's leading brands to deliver you reliability and accuracy. Let our talented team of sales engineers help you accurately select the instruments you need to keep you up and running.

### APPLICATIONS

- Food Manufacturing
- Dairy Industry
- Pet/Animal Foods
- Water/Wastewater Treatment
- Boiler House
- Power Plants
- Nuclear Industry
- District Heating & Cooling
- Confectionery
- Oil & Gas Industry
- Paper Industry
- Plastic Industry
- Cement/Aggregates
- Feed/Grain Processing
- Indoor Air Quality
- Agriculture
- Pharmaceutical/Laboratories
- Silos
- And More



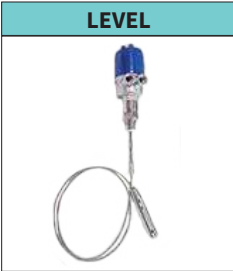
MAG LEVEL GAUGES



SIGHT GLASSES



LASER LEVELS



GUIDED WAVE RADAR LEVELS



FREE SPACE RADAR LEVELS



BOILER LEVELS



ULTRASONIC FLOW METERS



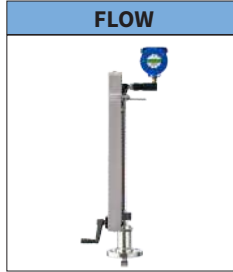
MAG FLOW METERS



CORIOLIS FLOW METERS



VORTEX FLOW METERS



INSERTION VORTEX FLOW METERS



INSERTION MAG FLOW METERS



TURBINE METERS



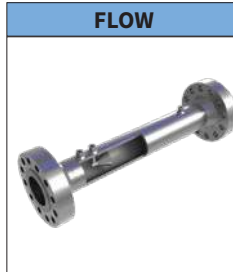
THERMAL MASS FLOW METERS



SURFACE ACOUSTIC WAVE FLOW METER



STEAM QUALITY METERS



CONE FLOW METERS



PITOT TUBES



WATER METERS



TURBIDITY METERS



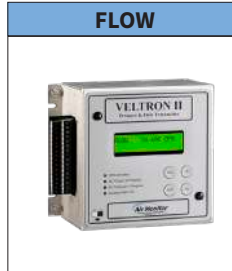
THERMAL DISPERSION



CUSTODY TRANSFER BTU METERS



AIR FLOW MEASURING STATIONS



AIR VELOCITY



PRESSURE TRANSMITTERS



SANITARY PRESSURE TRANSMITTERS



DIFFERENTIAL PRESSURE TRANSMITTERS



MULTIVARIABLE PRESSURE TRANSMITTERS



PROCESS GAUGES



HOSPITAL & LAB ROOM PRESSURE MONITORS



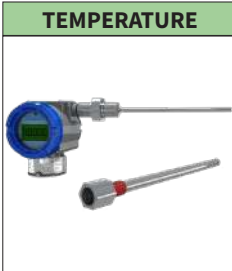
CONTINUOUS LEVEL MEASUREMENT



POINT LEVEL DETECTION



THERMOMETERS



EXPLOSION-PROOF THERMOMETERS



GAS DETECTORS/TRANSMITTERS



MONITORS & CONTROLLERS



# VALVES & ACTUATORS

## We know valve automation!

Apex is your trusted expert in valve automation. We can size, select, mount, test, and calibrate your custom valve and actuator package.

We do it all in-house at our 10,000 ft<sup>2</sup> warehouse in Monticello, MN.

### APPLICATIONS

- Irrigation/Water Treatment
- Wastewater Treatment
- Plumbing
- Boilers/Water Heaters
- Laundry Facilities
- HVAC Facilities
- Mining
- Power Generation
- Oil/Gas/Petroleum
- Food Manufacturing
- Chemical/Plastic Manufacturing
- And More

### SERVICES

- Control valve sizing
- Custom valve automation
- Special mounting and linkages



### CUSTOM PACKAGES AVAILABLE!

Custom automated packages and PRV station skids available.

**CALL FOR MORE  
INFORMATION NOW  
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**BALL VALVES**  
Actuated Ball Valves



**BUTTERFLY VALVES**  
Actuated Butterfly Valves



**CONTROL VALVES**  
Actuated Control Valves



**CHECK VALVES**



**GATE/GLOBE/CHECK VALVES**  
Forged Steel & Cast Steel



**HVAC VALVES**



**SANITARY VALVES**



**ANGLE SEATED VALVES**



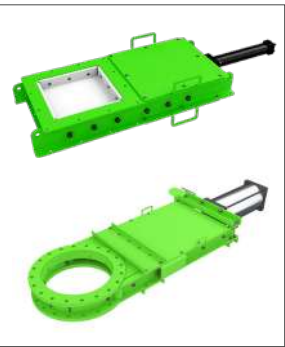
**CRYOGENIC VALVES**



**PRESSURE RELIEF VALVES**



**DAMPERS**



**SLIDE GATE VALVES**



**SPECIALTY VALVES**  
Choke, Plug, Needle, Safety, Gate, Toggle Valves & More



**MOUNTING BRACKETS & COUPLERS**



**VALVE ACCESSORIES**  
Controllers, Levers & Operators, Strainers, Diffusers, Shut-Offs, And More



**PNEUMATIC ACTUATORS**



**ELECTRIC ACTUATORS**



**SCOTCH Yoke ACTUATORS**



**SPECIALTY ACTUATORS**  
Compact & Vane Actuators



**ACTUATOR ACCESSORIES**  
Limit Switches, Positioners, Solenoids, Air Filter Regulators, And More



# SANITARY & HIGH PURITY

Your business is making food, our business is protecting your process. Sanitary and high purity equipment are necessary to keep your customers safe and to keep their trust in your brand.

Apex offers 3A sanitary and high purity fittings, hoses, valves, and instrumentation. Keep your process equipment running longer with less maintenance.

*\*Not all products meet these certifications. Call Apex for proper product selection to meet your application needs.*

### APPLICATIONS

- Breweries
- Distilleries
- Food Processing
- Beverage Processing
- Baby Foods
- Cosmetics
- Pharmaceuticals
- Pet/Animal Foods
- Cleaning Products
- And More!

### CERTIFICATIONS\*



**ASK US ABOUT OUR  
SANITARY VALVE WITH A  
5-YEAR WARRANTY!**

**CALL FOR MORE  
INFORMATION  
763-777-9525**



SHUT-OFF VALVES



MIX-PROOF VALVES



ISOLATION VALVES



REGULATING VALVES



SAMPLING VALVES



MIX-PROOF CLUSTERS



PIGGING SYSTEMS



VACUUM & AIR RELIEF



TANK BOTTOM VALVES



CONTROL TOPS



HEAT EXCHANGERS



SANITARY PUMPS



SANITARY MIXERS  
& UNLOADERS



INLINE PNEUMATIC  
CONVEY MAGNETS



KLEAN-IN-PLACE II  
ROTARY VALVES



LIQUID FINGERTRAP  
MAGNETS



SANITARY FLEXIBLE  
CONNECTORS



SANITARY HOSES



PRESSURE  
TRANSMITTERS



POLISHED TUBING



SIGHT GLASSES



SANITARY PIPE  
FITTINGS



SWAGELOK-STYLE  
COMPRESSION  
FITTINGS



HIGH PURITY  
VCR FITTINGS



SANITARY CLAMPS



# DRY BULK MATERIAL HANDLING

Dry bulk material handling can be a complicated and dangerous process. Apex has the solutions you need to make your plant efficient and safe for your employees.

Our team of experts can evaluate your current process and offer improvements to eliminate any build-ups, potential explosions, and contamination.

### APPLICATIONS

- Aggregates
- Agriculture
- Biomass
- Cement
- Chemical Processing
- Dairy Plants
- Food Processing
- Mineral Mining
- Paper Industry
- Pet/Animal Food
- Pharmaceutical
- Plastics
- Textiles
- Waste-to-Energy
- Manufacturing
- And More!



**TURN-KEY SYSTEMS AVAILABLE!**  
Our team can engineer complete material handling systems.

**CALL FOR MORE INFORMATION**  
**+1-763-777-9525**



BULK BAG LOADERS & UNLOADERS



PNEUMATIC CONVEYING SYSTEMS



CUSTOM CONVEYORS  
Flex Screw & Disc Style



BAG DUMP STATIONS & LOAD LIFTERS



SILOS & SURGE HOPPERS



CONTINUOUS BLENDERS



MIXERS & BLENDERS



BIN VENTS



HMI'S CONTROL SYSTEMS



LOSS-IN-WEIGHT FEEDERS



VOLUMETRIC FEEDERS



CONVEYOR BELTS



BUCKET ELEVATORS



LARGE-SCALE CONVEYORS



INLINE PNEUMATIC  
CONVEY MAGNETS



FLUIDIZERS & BIN ACTIVATORS



BAG & CARTRIDGE FILTERS



LOAD CELLS



PNEUMATIC SCREW PUMPS



BLOWERS &  
SOUND ENCLOSURES

**MORE ON NEXT PAGE →**





VIBRATING DISCS



CYCLE LOCKS



INFLATABLE LINERS



IMPELLER VALVES



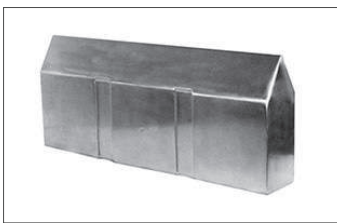
DRAWER MAGNETS



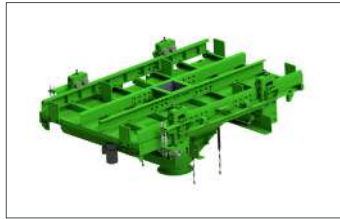
PLATE MAGNETS



GRATE MAGNETS



WEDGE MAGNETS



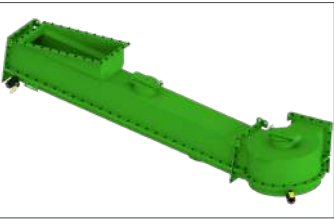
CHUTES & SPOUTS



DIVERTERS



FEEDERS



AIR SLIDES



SEPARATOR CONVEYORS



MAGNETIC CONVEYORS



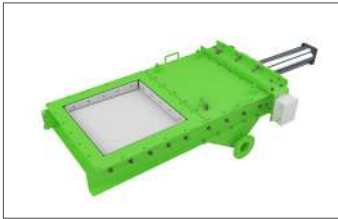
MAGNETIC SEPARATORS



SPECIALTY MAGNETS  
Drum, Liquid Traps, Permanent,  
Electro, Torpedo, Hump, And More



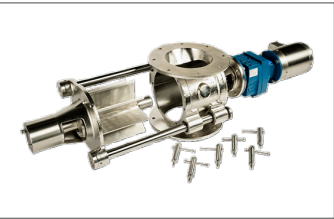
LOADING SYSTEMS



SLIDE GATES & VALVES



HYDRAULIC POWER SKIDS



KLEAN-IN-PLACE II  
ROTARY VALVES



CLEANING STATIONS



STAINLESS STEEL SORTING



IN-MOTION CONVEYORS



METAL DETECTORS



ROTARY AIRLOCK VALVES



FLAP GATE VALVES



BULK WEIGHERS



GRAVITY SCREENERS



EDUCTORS & VENTURIS



HAMMER MILLS



DE-LUMPERS



VACUUM ASSIST LIFTERS



DRYERS & COOLERS  
Fluid Bed Dryers, Coolers,  
& Moisturizers



SIZE REDUCTION SCREENERS



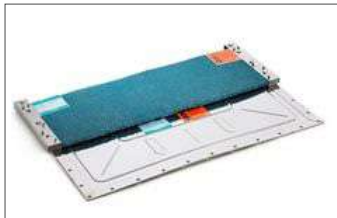
SIEVE SCREENERS  
Static Sieve Screeners  
& Separators



VIBRATING SCREENERS  
& SEPARATORS



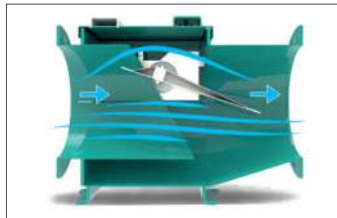
CYCLONES



EXPLOSION VENTS



EXPLOSION  
ISOLATION



BACK DRAFT DAMPER



CENTRIFUGAL SIFTERS  
& SEPARATORS



DUST COLLECTORS



CENTRAL VACUUM SYSTEMS



INDUSTRIAL VACUUMS



FLAMELESS VENTING



EXPLOSION DOORS



NFPA ROTARY VALVE



EXPLOSION AUDITS AND  
SAFETY TRAINING



SERVICES OFFERED



**STEAM TRAP SURVEYS**

A steam trap survey is where a third party comes into your facility to test your steam traps and see if they are functioning properly. The test includes a thermal image picture of the steam trap and an audio test that involves listening to the cycling of the steam trap. With these two pieces of information, your traps' performances can be determined as either working properly or defective.

A typical quantity 100 steam trap survey yields around 10 - 20 failed steam traps. Each steam trap receives a tag for easy maintenance in the future.

Ask us about rebates that are available for steam trap surveys and equipment!

**DID YOU KNOW?**  
A failed 3/4" HP trap costs \$6,600 a year in lost steam?

OPTION #1	One 8 Hour Day	Covers 100-150 Traps
OPTION #2	Per Trap	Price Varies on Location of Traps



**MAGNET AUDITS**

A magnet audit is when a certified technician evaluates, tests, and inspects the performance of your already installed magnets. This includes a full report with information that includes the magnets' current strength, any required cleaning or maintenance, if the magnet is in the correct location, or if it's the correct magnet at all.

OPTION #1	One 8 Hour Day	Includes One Day of Testing & Full Report
-----------	----------------	---

OTHER SERVICES AVAILABLE



Rotary Valve Audits



Control Valve Audits



Explosion Audits



Process Design & Design Efficiency



Property Assessed Clean Energy (PACE) Projects



CLASSES & TRAINING

Apex currently offers a Steam 101 Class for your employees. This 6 hour class includes training, breakfast, lunch, and a completion certificate.

Classes can be presented at your facility or a nearby meeting place. Cost is \$75/person with a 15 person capacity. Additional classes will be available at a later date.



**Schedule Your Service or Class Today!**  
Call: 763-777-9525 or Email: Sales@ApexSolutionsMN.com

INDUSTRIES WE SERVE & CUSTOMERS WHO TRUST APEX



**Mechanical Contractors**

ICSI  
CORVAL GROUP  
HARRIS  
KRAFT



**Dairy**

MILK SPECIALTIES GLOBAL  
Valley Queen  
a2pi  
LAND O LAKES



**Gas & Oil**

FLINT HILLS RESOURCES  
Kraken OIL & GAS  
Double E Service  
PIONEER



**Schools & Universities**

MINNEAPOLIS PUBLIC SCHOOLS  
UNIVERSITY OF MINNESOTA  
WISCONSIN UNIVERSITY OF WISCONSIN  
UND NORTH DAKOTA



**Breweries & Distilleries**

Phillips DISTILLING CO  
Celtic Spring BREWING CO  
THIRD STREET BREWHOUSE  
SURLY BREWING CO



**Ethanol**

FOET  
DENCO II  
RINGNECK Energy  
VeraSun energy



**OEM's**

GRANITE PEAK  
WESTMOR  
DAHMES STAINLESS, INC.  
Automated Logic



**Food & Beverage**

Nestle  
Johnsonville  
ZAKOTA GROWERS  
ADM



**Hospitals**

SANFORD HEALTH  
MAYO CLINIC  
Children's MINNESOTA  
FAIRVIEW



**Pharmaceutical/Devices**

Medtronic  
Boston Scientific  
ECOLAB  
dci



**Pet/Animal Food**

ROYAL CANIN  
TUFFY'S PET FOODS, INC.  
PURINA  
MARS Petcare



**Mining**

CLIFFS  
HILBING  
IRON MINING ASSOCIATION  
U.S. Steel

TESTIMONIALS

"Serving our customers is always important. And getting things done when we say we are going to get them done is important. So having good partners that share the same values and dedication - Apex has done a great job of doing that since we started working with them.

When you have a vendor that you can work with that makes you look good to your customers, those are the people you want to surround yourselves with. My expectation and need is same day service. That's what I get when I go to Apex."

- Alex Ryan Mechanical Contractor

"We needed a flameless vent for a bag collector. It's a really specific application. Apex worked with the supplier and got the right piece of equipment installed in a timely manner."

- Rich O. Senior Engineer

"Apex has consistently exceeded our expectations in serving our needs. They are knowledgeable and responsive in helping us solve challenging component issues."

- Brian P. Facilities Manager

"All of our project managers and engineers keep reaching back out to Apex because they help them do their job better. It takes a load off their back when they don't have to go and try to source a device or valve. They can work with Apex and they will help point them in the right direction."

- Alex Marcus OEM



## CAUSES WE CARE ABOUT

Apex donates a portion of our profits to several charities. The entire Apex team will also take time out of our busy schedules to volunteer throughout the year. We believe this strengthens our connection to the community and builds morale within our business.



**Feed My Starving Children**  
[www.fmsc.org](http://www.fmsc.org)

Feed My Starving Children's mission is to feed starving children in body and spirit. FMSC believes hope starts with food and is dedicated to work with food distribution partners that stay with communities for the long haul, empowering them to move from relief to development.



**Operation Underground Railroad**  
[www.ourrescue.org](http://www.ourrescue.org)

Operation Underground Railroad exists to rescue children from sex trafficking and sexual exploitation. O.U.R. works with law enforcement to rescue children, convict predators, provide aftercare for victims, and prevent future tragedies.



**St. Jude Children's Research Hospital**  
[www.stjude.org](http://www.stjude.org)

St. Jude is leading the way the world understands, treats and defeats childhood cancer and other life-threatening diseases. No child is denied treatment based on race, religion, or a family's ability to pay.



Marici provides a holistic solution to reducing child sex trafficking by over 80% in highly affected regions. They use a combination of intelligence collection, aftercare, legal prosecuting, and community building to eliminate child sex trafficking.

**Marici Dawn of Freedom**  
[www.marici.org](http://www.marici.org)



The basic mission of the Marine Toys for Tots Program is to collect new unwrapped toys and distribute those toys to less fortunate children at Christmas. The primary goal is, through the gift of a new toy, help bring the joy of Christmas and send a message of hope to America's less fortunate children.

**Marine Toys for Tots**  
[www.toysfortots.org](http://www.toysfortots.org)



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"Apex specializes in supplying top-tier industrial engineered equipment tailored for various industries including food manufacturing, mechanical contracting, agriculture, and OEMs. Our comprehensive product range covers boilers, steam systems, heat exchangers, valves, actuators, piping, instrumentation, sanitary and high-purity process equipment, as well as dry bulk material handling and explosion protection.

At Apex, we leverage our engineering expertise to enhance your operations by boosting uptime, optimizing energy efficiency, and delivering immediate service. Our goal is to keep your projects on track, ensuring smooth and timely execution while staying within budget. Let us guide you to solutions that elevate your plant's performance and project success!"

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